		110001				
* pr	ate: /////y applier:	- eartue	Batch Dart I	/	19517	د
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cr Cr	W SI Q	elease Note A /aybill Attache nipment Com C6 Inspection /ork Order	d: Ye plete: Ye	es No	)
Part		Quantity	Quantity	Quantity	Quantity	Comments
Number	Description	Ordered	Received	Returned	Short	
	•	Initials	s of receiver	(if shipment	OK) Level	12
Production/Ac Date Received/Cos Initial	11/11/0/2		•		Locat	ion

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Remit To A.M. CASTLE & CO. (CANADA) INC. - B9204 P.O. BOX 9100 TORONTO, ONTARIO M4Y 3A5 CANADA



	Invoice No	
600		2000/100
	Invoice Date	11/02/2011
	Account No.	50676 DART AEROCRACELTS

Bill To Ship To DART AEROSPACE LTD DART AEROSPACE LTD 1270 ABERDEEN 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 HAWKESBURY ON K6A 1K7 CANADA CANADA

TERMS AND CONDITIONS OF CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY

THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING ANY REGARDING MERCHANTABILITY OR PITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS EXPLICITLY STATED ON THE ACKNOWLEDGEMENT PROVIDED BY A.M. CASTLE & CO. OR ITS AFFILIATES ("CASTLE" HEREAFTER).

ACKNOWLEDGEMENT PROVIDED BY AM, CASTLE & CO. OKTIS AFFILIATES ( CASTLE REMEATER).

LIABILITY FOR THE BREACH OF ANY WARRANTY IS LIMITED TO REPLACEMENT OF DEFECTIVE OR NONCONFORMING GOODS OR TO THE REFUND OF THE PURCHASE PRICE UPON RETURN OF THE GOODS TO CASTLE, AT THE OPTION OF CASTLE. CASTLE IS NOT LIABLE FOR ANY OTHER DIRECT, INCIDENTAL, OR CONSEQUENTAL DAMAGES, INCLUDING LOST PROFITS, EVEN IF CASTLE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. CUSTOMER ASSUMES ALL RISKS AND LIABILITY FOR LOSS, DAMAGE OR INJURIES TO PERSONS OR PROPERTY OF CUSTOMER OR OTHERS ARISING OUT OF THE USE OR POSSESSION OF THE GOODS.

Acceptance of your order by Castle is conditional upon your agreement to the terms and conditions. If you do not agree, all goods must be promptly returned to Castle, unused and unopened. Your acceptance of delivery of any part of the goods of the document, are objected to by Castle.

Invoice Date 11/02/2011   Due Date 12/02/2011   Shipped Via	Invoice No. 20067106	Payment Terms   1% 10, NET 30	Data Chinned	14/00/0044
Discount on Material & Labor 129 Discount if poid by 11/19/2014	Invoice Date 11/02/2011		Date Shipped	11/02/2011
Salesperson   Deshiens Marc	Discount on Material & Labor	1 .2022011		
Security, Wald		The paid of This 2011	Salesperson	Desbiens, Marc

Shipment Description	Shipment Information	Shipped Quantity /	Amount CAD
Purchase Order #: Order # - Line #: Ordered: Item Description: Heat Number(s): Specification(s):	15265 1797075-1 1 PCS 42221 0.2500.HX.6061.T6.ALUMINUM.CF.144.0000 K845786 AMS 4117	.78 LBS 12.0000 FT \$10.75 / FT	\$129.00

Line Total:

138353438 RT HST

13% Tax

\$129.00

Taxes:

16.77

\$16.77 \$145.77

Invoice Total:

Remit Currency: CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

ENTERED NOV 0 9 2011

PAID

		•								Page 1 of 1
Monday, N.	ovember	Monday, November 07, 2011 2:02:59 PM			All amou	ints are calcul	All amounts are calculated in domestic currency.	c currency.		
All Vendors PO ID PAII Item ID/GL/WOs Grouped by Vendor ID	s PO //GL/WC	All Vendors PO ID PO15265 Receipt Dates from 11/7/2011 to 11/7/2011 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID	from 11/7/2011 t Il Currencies		All Line Item Types					
Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Description/ Cert Sta	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	ndor Nan	ne VC-MET001 Metaux Castle M606176H0 250 f	Castle	1100/2/11 1100/0/11	11777711	0000 C1	37.010	0000	c	\$129.00
CAD	° %	6061-T6 HEX BAR 250	<b>.</b> 4-4	12.0000	DESJ02	12.0000	\$129.00	0.0000	0 0	00.7719
		119517								
							ľ	Total Received Quantity:	uantity:	12.0000
							Total	Total Qty to Inspect (PO U/M):	) U/M):	0.0000
								Total Reject Quantity:	uantity:	0.0000
								Total Receipt Value:	t Value:	\$129.00
							į			00000

20

حترثع



# PACKING SLIP

A. M. Castle & Co.

Page 1 of 1

Shipment No:1048437

Ship From:	Sold	To:	Ship To:	Deliver To:
A. M. Castle & Co. (	Canada)   DART	A. M. Castle & Co. (Canada)   DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
lnc.	1270	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTREAL	HAW	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
835-SELKIRK AVENUE	IUE CA		1K7 CAN	K6A 1K7
POINTE CLAIRE, QUEBEC	UEBEC			CA
H9R 3S2				عر
Date Shipped	F.O.B.	Freight Terms	Carrier	BOLNo
02-NOV-2011	ORIGIN	Prepaid	MANITOULIN	1048437-2

Shipment Details			Final Destination	Final Destination Branch - MON		
Order No	Line No	Item No	Description			
1797075	1	42221	0.2500.HX.6061	3.2500.HX.6061.T6.ALUMINUM.CF.144.0000	F.144.0000	
- Annual American			SPECIFICATIONS: AMS 4117	NS: AMS 4117		
Adrichase Order No		Part Number	Ordered Qty		Anvoice Qty	ty
(12265 /			1.00 PCS		/ 12 FT	
petails			N			
Delivery No.	Mill	Heat Number	Mech Id PCS	Width (IN)	Length (IN)	Width (IN)   Length (IN)   Shipped Qty(LBS)
101992328	NICHOLS	K845786	-		144	.78
	WIRE, INC.					

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material any specifications forming a part of the description.

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned

Name:

Date:

Reviewed by Authorized Castle Metals Representative:

CUMPS



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

# **PURCHASE ORDER**

# Purchase Order ID PO15265

Purchase Order Date 10/26/11 PO Print Date 10/26/11

Page Number 1 of 1

Order From:

VC-MET001

**METAUX CASTLE** 

A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100

TORONTO, ON M4Y 3A5

CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr Terms

10127-2607 Net 30

Currency

CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 



Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Unit o		Ship Method	Unit Price	Extended Price
1 M6	5061T6H0.250	6061-T6 HEX BAR .250	11/09/11 Yes	12.00 f	Yours ppd	\$10.7500	\$129,00
		Special Inst:	MATERIAL: 6061- T6/T651/T6510/T6511	<sub>IT/62</sub> [	[[21/]]]	hy hy	

ALUMINUM HEX BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR

ASTM B221 OR ASTM B221

PO Total:

\$129.00

MATERIAL CERTIFICATION **REQ'D UPON DELIVERY** 

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 10/26/11

# **Chantal Lavoie**

From:

Desbiens, Marc <mdesbien@amcastle.com>

Sent:

October 26, 2011 11:34 AM

To: Subject:

Chantal Lavoie RE: quote

Hi Chantal,

for 6061-t6 hex bar is 12 ft. \$ 129.00 Lot 9 days

**Thanks** 

**From:** Desbiens, Marc [mailto:mdesbien@amcastle.com]

**Sent:** October 26, 2011 9:43 AM

**To:** Chantal Lavoie **Subject:** FW: quote

Hi Chantal.

We could only offer the 17-4PH in bar, sheet & plate (no tubing) We do have 6061-t6 hex bar .250" x 12 ft. Please advise quantity

Thanks

**From:** Chantal Lavoie [mailto:clavoie@dartaero.com]

Sent: Tuesday, October 25, 2011 8:33 AM

**To:** Desbiens, Marc **Subject:** RE: quote

THNAKS

Marc,

Would you be able to offer 17-4 PH round tubing .625" and .750".

And also 6061-t6 hex bar .250" x 12 ft

Thanks Chantal

**From:** Desbiens, Marc [mailto:mdesbien@amcastle.com]

**Sent:** October 24, 2011 4:23 PM

**To:** Chantal Lavoie **Subject:** RE: quote

Hi Chantal,

Devons regretter, non disponible

Merci

From: Chantal Lavoie [mailto:clavoie@dartaero.com]

**Sent:** Monday, October 24, 2011 3:23 PM

**To:** Desbiens, Marc **Subject:** quote

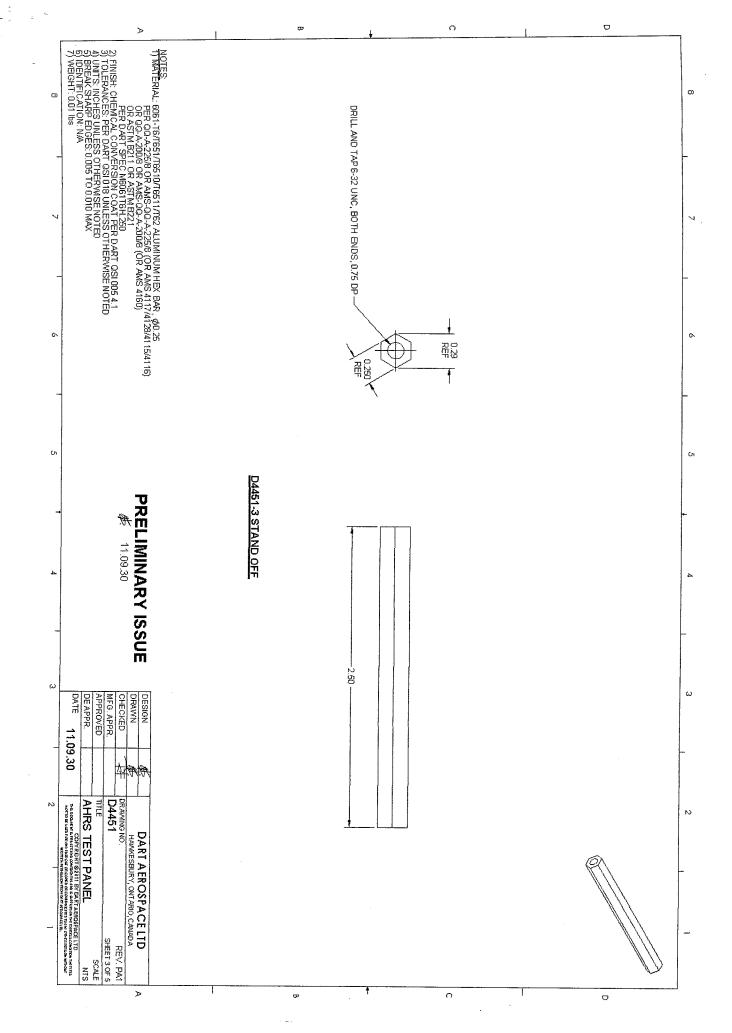
Hi Marc,

Could you please advise price/delivery and if you are able to get material.

17-4 PH condition H900 round tubing .625" x .035" wall x 40 ft

Thanks Chantal

This E-mail may contain proprietary information and may be confidential. You are to treat this material in accordance with your company's confidentiality policies and limit any distribution accordingly. If you are not the intended recipient of this E-mail, you are hereby notified that any dissemination, distribution or copying of this message is strictly prohibited. If you received this message in error, please delete it immediately.



Castle Metals FP	
HEAT NUMBER K. 848/8 G  MECHANICAL ID  ITEM CODE 4221  LOT NUMBER  PO NUMBER 7817 D  RECEIPT DATE 12-23-2010  SUPPLIER SUPPLIER  SPECIFICATION 711	
COMMENT APPROVED	

# **CERTIFIED INSPECTION REPORT AND TEST RESULTS**

# KAISER ALUMINUM

1547 Helton Drive - Florence, AL 35630

SHIP TO:

SOLD TO:

CASTLE, A M & CO

CASTLE, A M & CO

3400 N WOLF ROAD

3400 N WOLF ROAD

FRANKLIN PARK, IL 60131-1394

FRANKLIN PARK, IL 60131-1394

Customer PO Number 78170		NW WORK ORDER NO. 00124	Shower Ling
DESCRIPTION .250 HEX 6061 T6 12' SL	500#WB		AUTHORIZED SIGNATURE QUALITY CONTROL MANAGER
CUSTOMER PART NO. 4221	ALLOY 6061	TEMPER T6	We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements
NW PART NO. 1250ET		DATE SHIPPED 12/7/2010	described herein, including any specifications forming a part of the description, and that samples
WEIGHT SHIPPED 904			representative of the material met the composition limits and had the mechanical properties shown on this sheet.

		ULTII	MATE	YII	ELD	% ELONGATION
LOT NUMBER	# OF TESTS	STRENG	TH K.S.I.	STRENG	STH K.S.I.	
LOT NUMBER	# OF TESTS	Min	Max	Min	Max	
K845786	1	50.75	50.75	47.07	47.07	13.00

COMMENTS: AMC-A96061-21-R-12 ASTM-B211-AMS-QQA/225/8

	411.00	SILI	CON	IR	ON	COF	PER	MANG	ANESE	MAGN	ESIUM	CHRC	MUM	OTH	ERS
	ALLOY	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
CHEM		0.40	0.80		0.70	0.15	0.40		0.15	0.80	1.20	0.04	0.35	0.05	0.15
1 1		NICKEL		ZII	NC.	TITA	NIUM	LE	AD	BISM	1UTH			· ·	7
COMP	6061	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
ן ס			,		0.25		0.15								
							ALU	MINUM I	REMAIN	DER					



in partnership with en association avec



(613) 966-6580 (613) 345-2223 (905) 372-2223 (905) 372-2223 (613) 936-1711 (613) 384-4532 (705) 324-1731 (514) 426-4555 (613) 737-2957 (705) 748-4444 (905) 670-2270



DARE AEROGRACE TER		Toronto (905) 670-2270	/ <del>1</del> 1		
DART AEROSPACE LTD	B/L NUMBER / CONNAISSEMENT	STICKER / ÉTIQUETTE	DATE		
HAWKESBURY, ON K6A 1K7	15259	1269764413	03-Nov-11		
GA /					
HAWKESBURY, ON K6A 1K7			TRAILER / REMORQUE		
613-632-52	00				
AM CASTLE & CO CANADA INC					
835 SELKIRK AVE.	MANITOULIN	I TRANSPORT	ORIGIN/ORIGINE		
[ ] .	[ PO BOX 390		OTT		
835 SELKIRK AVE. POINTE CLAIRE, PQ H9R 3S2	L U		DEST.		
514-694-95		ATTN Interlines Payable			
DELIVERY INSTRUCTIONS / INSTRUCTIONS DE LIVRAISON	GORE BAY,	ON POP 1HO	OTT		
			,		
PO#:15259					
PIECES / COLIS DESCRIPTION		WEIGHT / POIDS   AS WT/COMME POIDS   RATE / TARIF	0011505 / 5005 50		
1 BUNDLE		381	COLLECT / PORT DÛ		
1 NR PALLET			:		
50.0 cu. ft. @ 10 pcf		500			
FUEL SURCHARGE (12.40%)	Λ	500			
(==0.100)	1/ //				
2					
P.	REPAID \	381	\		
	DRIVER WAMEY NOM DU CHAUFFEUR	DRIVER ID # DELIVERY DATE / DATE DE LIVRAISON	gr\ .		
MANITOULIN 15172825	L N V ha N M I	1314 100414	ISP TS		
TRANSFERRED TO / TRANSFÉRÉ À NOTGE: THE CONSIGNEE ON PREPAID FREIGHT MAY BE LU CHARGES PURSUANT TO SECTION 2 OF THE BILLS OF LIQUI	MG YOU ING IN THE WAR I THE PARTITION IN THE	ME IN / TEMPS ENTRÉ TIME OUT ATEMPS SORTIE			
AVIS: LE CONSIGNÉ SUR FRET PRÉPAYÉ PEUT ÊTRE SUJET. CARGAISON POUR SUIVI À LA SECTION 2 DE L'ACTE DE CON	ALIV EDAIG DE	1 2277 (231112			
RECEIVED IN APPARENT GOOD ORDER / RE		PRINT LAST NAME / NOM DE FAMILLE EN LETTRES MOULÉES S.V.P.			
XXX	٧	TO THE PARTY OF TH			
	<del> </del>	<del> </del>	AMOUNT DUE / MONTANT À PAYER		



Meyer's ferminals / ferminaux Believille (513) 966-5890 Brockville (513) 945-2223 Comwall (613) 936-1711 Kingston (613) 934-4532 Lindsay (705) 324-1731 Montréal (514) 426-4555 Ottawa (613) 737-2957 Peterborough (705) 748-4444 Toronto (905) 670-2270

NVOICE NO. / N° DE FACTURE

O 751863

CELOART AEROSPACE LTD		15172825	STICKER / ÉTIQUETTE 126976	34491 04	DATE -Nov-11
HAWKESBURY, ON K6A 1	K7 613-632-5200			TRAIL	ER / REMORQUE
BAM CASTLE & CO CANADA B35 SELKIRK AVE.	A INC	DART AEROS			ORIGIN/ORIGINE OTT  DEST.
DELIVERY INSTRUCTIONS / INSTRUCTIONS DE LIVRAISON	514-694-9575	/ HAWKESBURY	, ON K6A 1K7		OTT
PIECES / COLIS  1 BALE FUEL SURCHARGE	DESCRIPTION (15.50%)	1441221	WEIGHT / POIDS AS WIJCOMME POID  10	S RATE / TARIF CC	LLECT / PORT DÛ
1	COLI	ECT	10		
RECEIVED FROM / REÇU DE  MANITOULIN  RANSFERRED TO / TRANSFÉRÉ À		EA VAME V NOM DU CHÂUFFEUR 2	DRIVER ID # DELIVERY DATE /	TATE DE LIVRAISON GT	
	RECEIVED IN APPARENT GOOD ORDER / REÇU EN BI		EINT LAST NAME / NOM DE FAMILLE EN LETTRE	L	F / MONTANT À DAVEO